

# Passive House Air Tightness Testing

Presented By:

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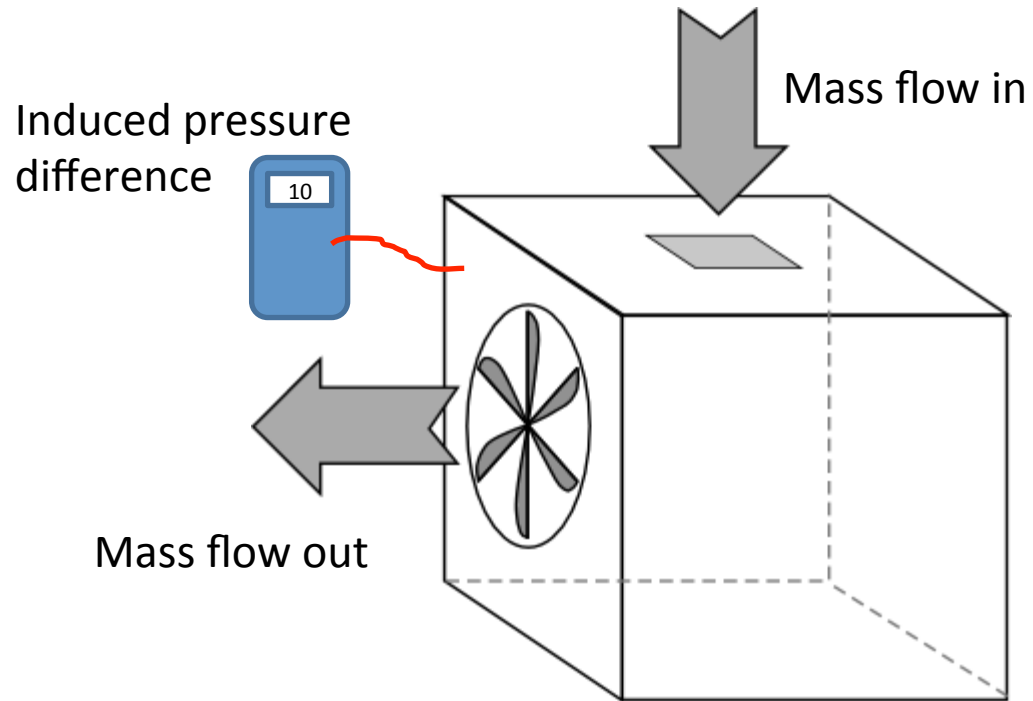
The Energy Conservatory

2014 North American Passive House Conference

# Why Airtight Buildings?

- Durability (moisture)
- Comfort
- Energy

# Fan Pressurization Airtightness Test



# Airtightness Units (Mesmerizing Metrics)

- Airflow at a test pressure:
  - CFM at 50 or 75 Pascals (CFM50, CFM75)
  - Can be measured directly by blower door
- Leakage Area
  - ELA (4 Pa)
  - EqLA (10 Pa)

# Metrics continued

- Airflow at a test pressure normalized by volume  
 $ACH50 = CFM50 * 60 / \text{Volume}$
- Airflow at a test pressure normalized by surface area  
 $CFM50 / \text{SQ FT}$      $CFM75 / \text{SQ FT}$  (USACE)  
Surface area includes below grade surface areas or not
- Leakage Area normalized by an area  
 $SLA = ELA (4 \text{ Pa}) / \text{Conditioned Floor Area}$  (both in same units)

And on and on

# Comparison between ACH50 and CFM50/ft<sup>2</sup>

## For a 2000 ft<sup>2</sup>, .6 ACH50 house

House is 50 X 40 X 8

Volume = 16,000 ft<sup>3</sup>

Surface area = 50 X 40 X 2 + 180 X 8 = 5440 ft<sup>2</sup>

CFM50 = (.6 X 16000)/60 = 160 cfm

CFM50/ft<sup>2</sup> = 160/5440 = .029 CFM50/ft<sup>2</sup>

Proposed PHIUS standard is .05 CFM50/ft<sup>2</sup>

USACE standard is .25 CFM75/ft<sup>2</sup> (about .19 CFM50/ft<sup>2</sup> )

Typical new Swedish commercial buildings are .08 CFM50/ft<sup>2</sup>

# Increase height to 2 story .6 ACH50

House is 50 X 40 X 16

Volume = 32,000 ft<sup>3</sup>

Surface area = 50 X 40 X 2 + 180 X 16 = 6880 ft<sup>2</sup>

CFM50 = (.6 X 32000)/60 = 320 cfm

CFM50/ft<sup>2</sup> = 320/6880 = .047 CFM50/ft<sup>2</sup>

Just barely meets proposed new PHIUS standard

Air barrier is 58% leakier per square ft. than 1 story  
although ACH50 is the same

Increase size to 100 X 100 X 100  
.6 ACH50

Volume = 1,000,000 ft<sup>3</sup>

Surface area = 60,000 ft<sup>2</sup>

CFM50 = (.6 X 1000000)/60 = 10,000 cfm (2 blower door fans)

CFM50/ft<sup>2</sup> = .17 CFM50/ft<sup>2</sup>

More than 3 times greater than new PHIUS standard  
Air barrier is 5.7 times leakier per square ft. than 1 story

At .05 CFM50/ft<sup>2</sup> CFM50 = 3000 cfm (1 blower door fan)

ACH50 = .18

At .029 CFM50/ft<sup>2</sup> CFM50 = 1765 (1 Duct Blaster<sup>®</sup> fan)

ACH50 = .11

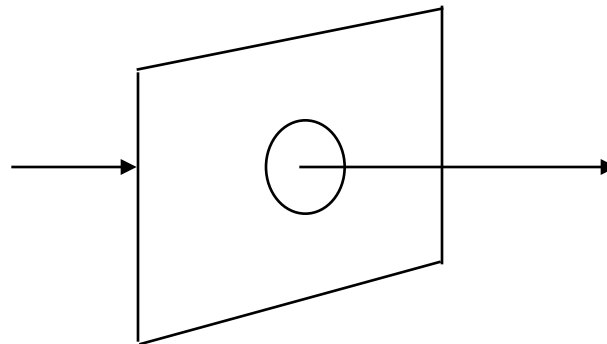


## ORIFICE FLOW

- Hole in a thin flat material (special case).
- Dimensions of the hole should be less than 1/2 the dimensions of the flat material.
- Near sea level:  $CFM = 1.07 \times A \times \sqrt{\Delta P}$

where:  $A$  = area of the hole in sq. inches

$\Delta P$  = pressure drop across the hole (Pa)



**Note:** Works well for exhaust fans, but not supply. Need still air on the inlet side of the hole.

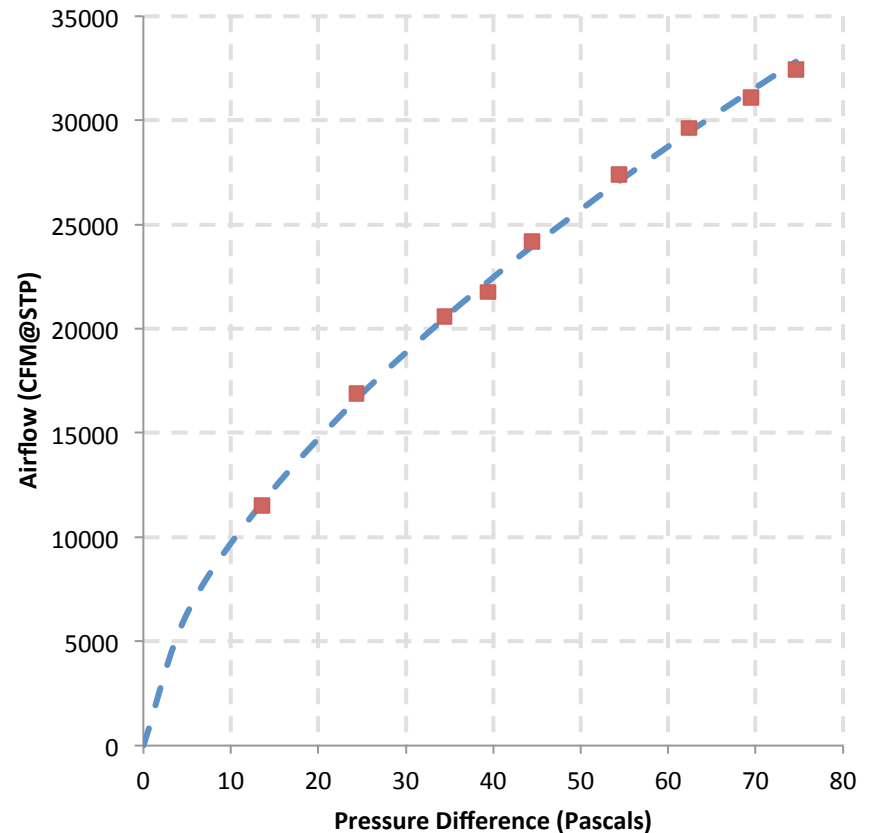
# Multipoint regression test E779, USACE

Regression analysis on  
Transformed Nonlinear Function: (E779)

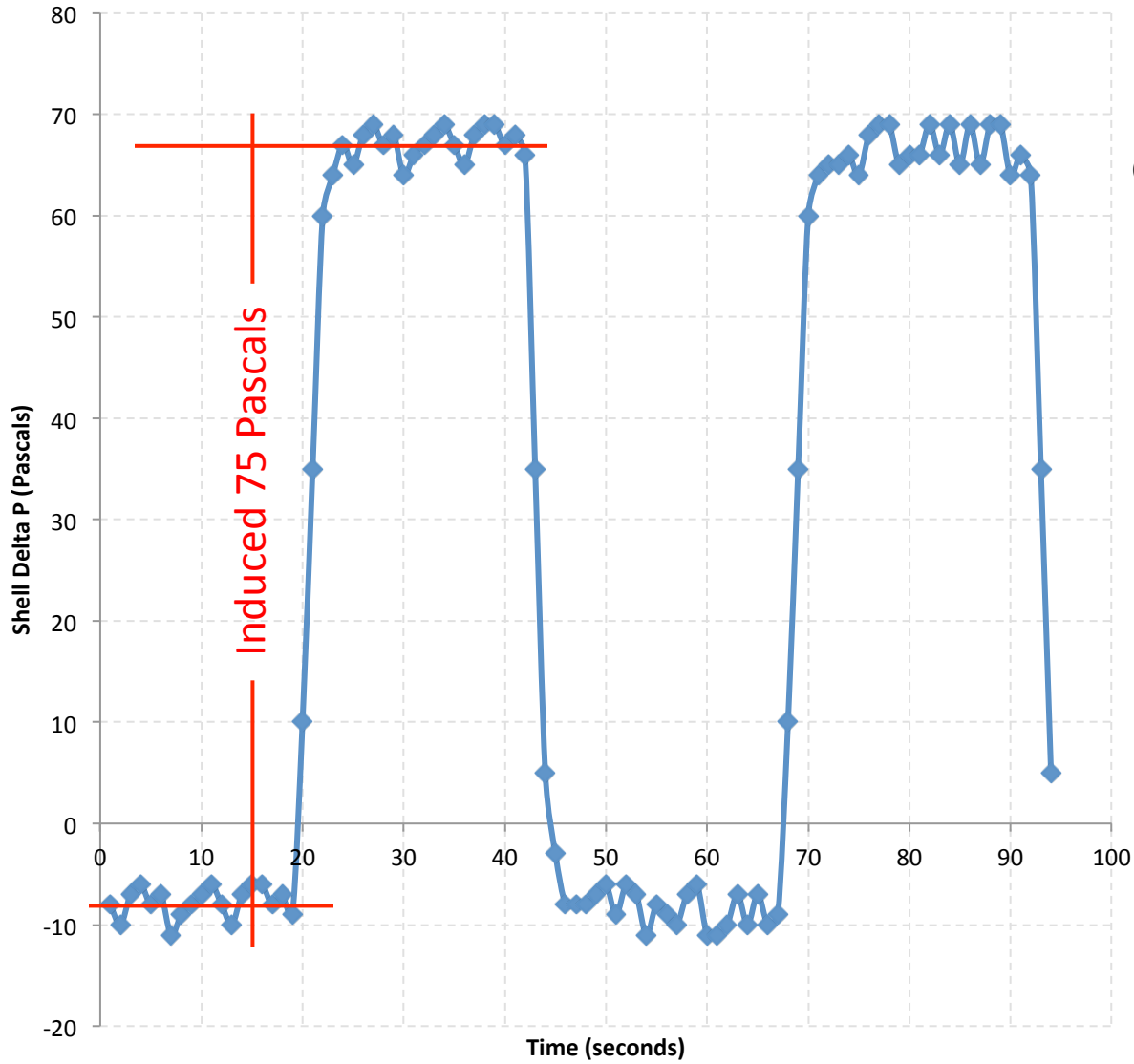
$$Q_{\text{cfm}} = C * (\Delta P_{\text{pascals}})^n$$

Where C = flow coefficient  
n = flow exponent ( $0.5 \leq n \leq 1.0$ )

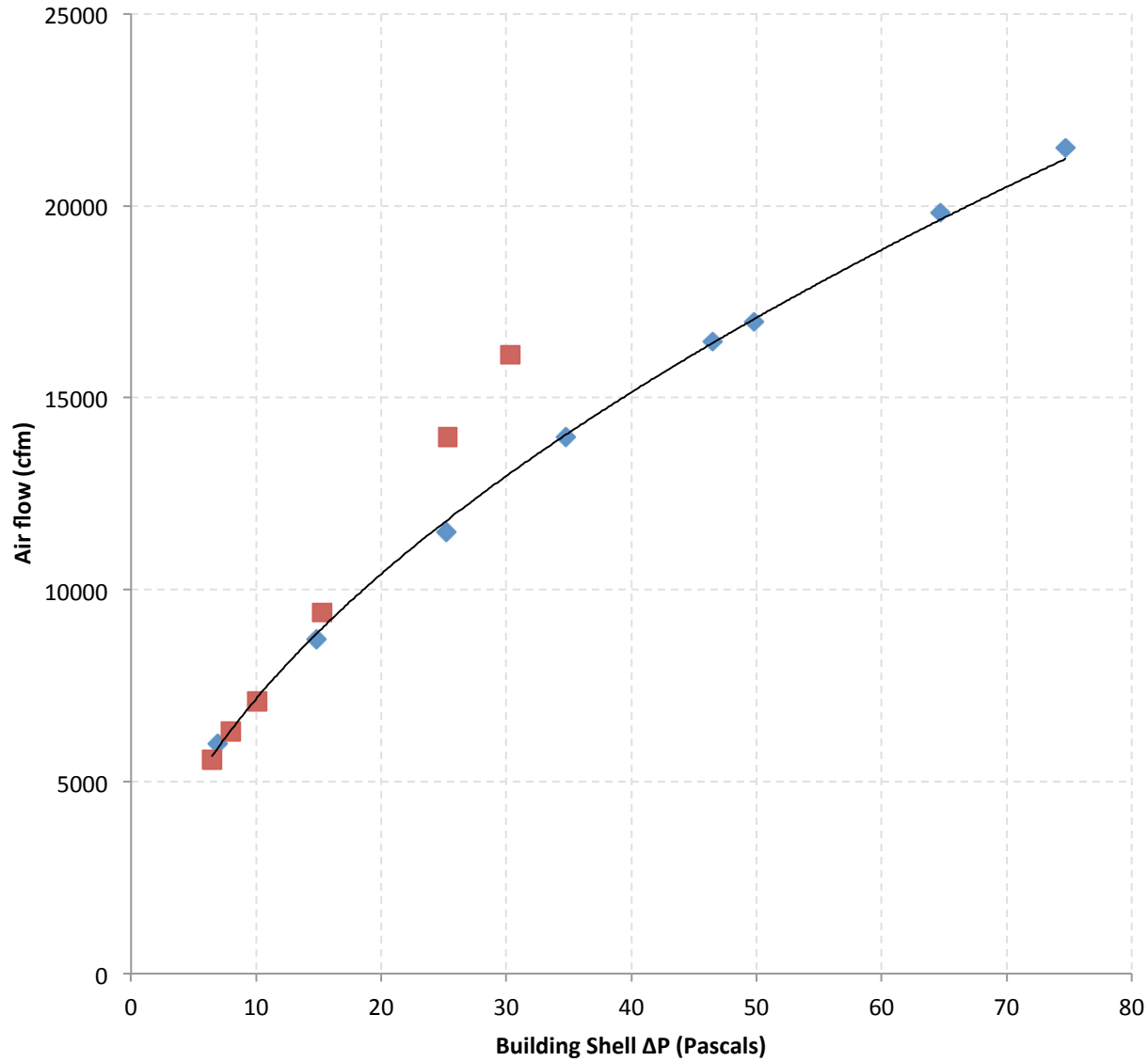
If it takes three fans to get to 25  
Pascals it will take less than three  
more to get to 50.



This is a simplification. Air density and viscosity also affect flow and the leakage curve really isn't a power law.



Repeated Tests at the reference induced pressure difference. E1827



◆ Depressurization  
■ Pressurization  
— Power (Depressurization)

$$y = 2061.7x^{0.5405}$$
$$R^2 = 0.99877$$

# Sources of Uncertainty in Airtightness Testing

- Error in pressure difference across the shell
- Error in flow measurements
- Error in normalizing to volume or enclosure area
- Error in setting up building